

~ Fine pitch printing solder paste ~



CLR® has excellent printability. In order to increase joint reliability, even with thicker stencil, enough solder paste can be printed for fine pitch.

Characteristics

- To improve printability, new synthetic resin with enhanced water repellency is developed
- ■With mask thickness 150µm, stable printing is possible for 0.4mmQFP & 0.5mmBGA
- ■Excellent printability is achieved even at high speed printing (~100mm/sec)
- Resistance to flux residue crack (-40⇔125℃, 2,000 cycle)

Printability

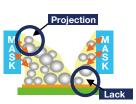
Mechanism for improved printing performance

Strong

Less friction with metal mask opening, and as a result, fine pitch printing improved

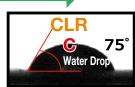
Metal mask

Adding water repellant material improved electrical reliability

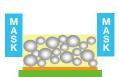








Weak

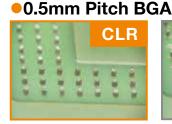


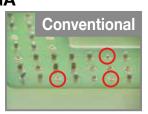
Printing (Mask thickness:150µm)

- ■0.4mmQFP 0.5mmBGA mounting is possible with 150µm mask
- 0.4mm Pitch QFP









High Speed Printing Mask thickness: 150μm Openting: Φ0.275mm

Maintain excellent printing at high speed printing (100mm/sec)

